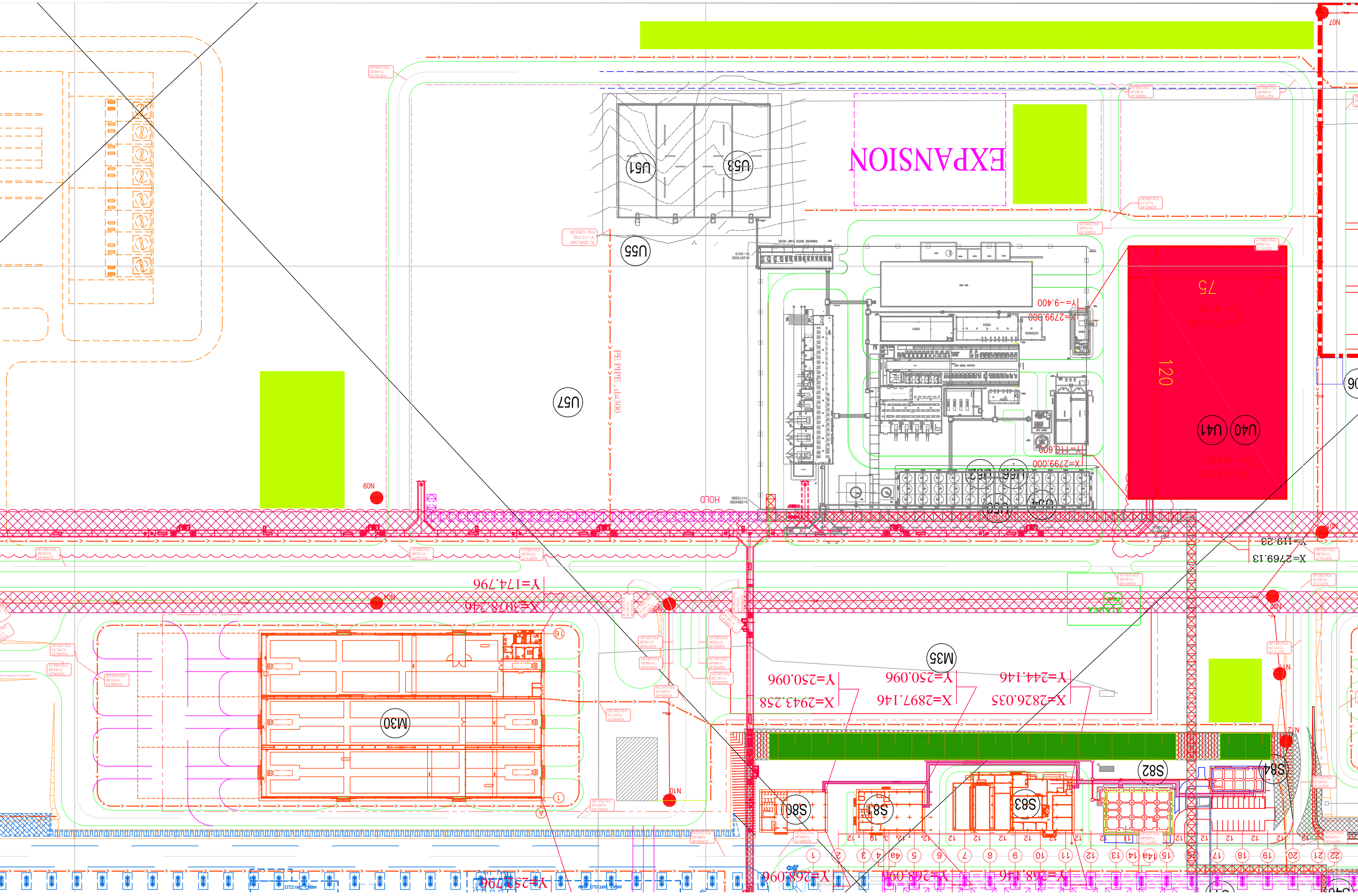
EXPANSION
U58
U51
U55
U57
PE PIPE , d=300
120
75
U40
U41
U66
U65
U64
U63
U62
U61
U60
U59
HOLD
N09
N07
N06
N05
N04
N03
N02
N01
N10
M30
M35
S80
S81
S82
S83
S84
X=2769.13
Y=119.23
X=3078.246
Y=174.796
X=2826.035
Y=244.146
X=2897.146
Y=250.096
X=2943.258
Y=250.096
Y=248.096
Y=248.146
Y=248.096
Y=251.796
X=2799.000
Y=-110.600
X=2799.000
Y=-9.400
X=2724.000
Y=-9.400
X=2797.000
Y=-9610
X: 3045.340
Y: -17.742
FG: 1283.90